



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C2-20-5
Job Sheet 199914



Part No: C2-20-5

Job Qty: 1 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/19

Job Tracking No:

Due Date: 9/30/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C2-20-5 Rev. 1 IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	9/30/19	9/30/19	0.00	10.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		mv
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	1 pcs	9/30/19	9/30/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		BL
							QC 9 - 9		
							QC 5 - 10		
1	DART AEROSPACE	Container No: S215832	9/30/19	0.00	0.00		QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		



Container No: S215832



Job No: 199914

Job No: 199914

Serial No/Batch: S215832

Revision: 1

Inspector:

Date:

Instructions:

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A
CANADA
TEL: 1 613 632-5200
Email: sales@dartae
www.dartaerospace.ca

Date: 09/23/19

Plex 9/4/19 12:47 PM Dart.Renwick.Jennifer

[illegible]

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA				QC 21 - SA - 21	DAS
1				QC 21 - SA - 70	SEP 25 2019 70
pcs				QC 21 - SA - 53	9-89

Part Op 100 - (Fabricate per Drwg) 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE

Descriptions: WELDING JIG C2. 2-Weld as per DWG. ***ALL HOLES MUST ALIGN***

110 - QC9- Inspect visual per QSI004- Fusion Welds)

120 - (QC5- Inspect part completeness to step on W/O)

130 - Powdercoat6 (Fire Red(Ref:4.3.5.10) per QSI005 4.3) START TIME: _____ OVEN TEMPERATURE:

FINISH TIME: _____

140 - (QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location: GA)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-20-1	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5077813
MT-A513-T-0.875W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. 7.5000 ft (7.5 ea) x 0.120" Wall		100-Large Fab - Welded Assy-1	5169098

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C2-20-1	2	8	0
	MT-A513-T-0.875W0.120	8	35	0

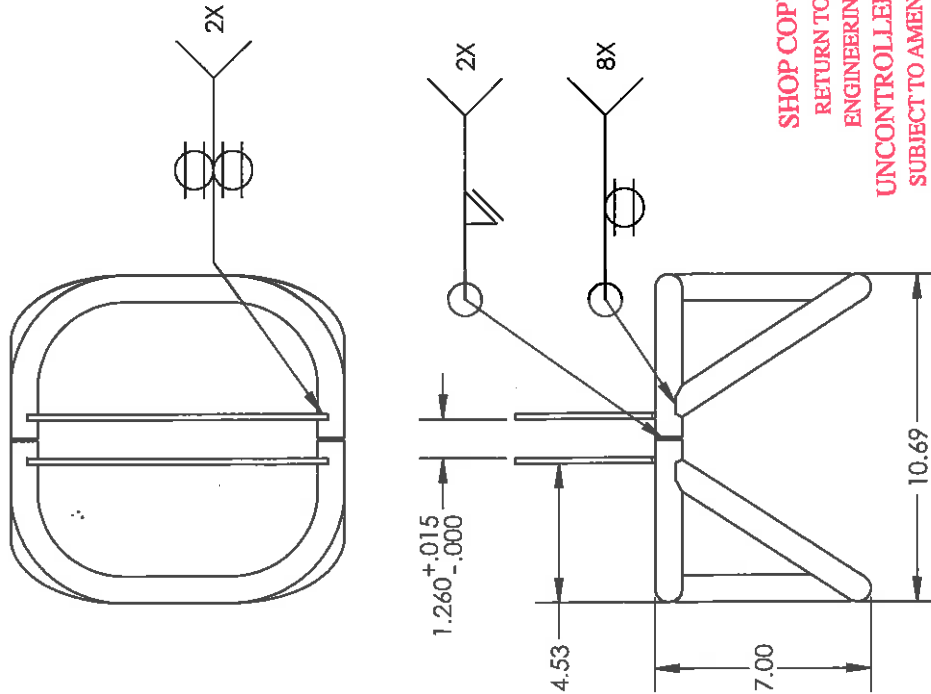
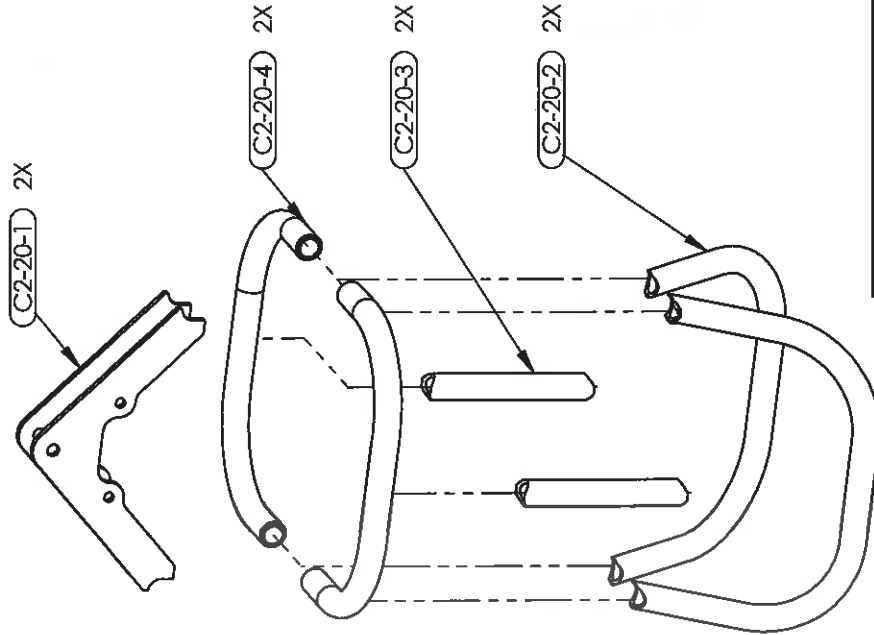
Part Specifications

Specifications could not be found.

Plex 9/4/19 12:47 PM Dart.Renwick.Jennifer

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV		ECR	DESCRIPTION		DATE	INITIAL	APPROVED
1	14-01-66		CHD TITLE BLOCK WAS RED BARN IS DART. CHD DIM WAS 1.260 ± 0.015 -0.000.		9/26/2014	DPD	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199914

DART
AEROSPACE

C2 CAGE

TITLE		DWG No.		REV	
C2-20-5		C2-20-5		1	
MATERIAL		DRAWN BY:		CANAM	
UNLESS OTHERWISE SPECIFIED		APPROVED		D. Well	
DIMENSIONS ARE IN INCHES		HEAT TREAT		POWDER COAT RED	
XXX ± .010		FINISH		RAL 3020	
XX ± .03		SPEC		USED ON MODEL	
X ± .1		1. BREAK ALL SHARP EDGES .015 X 45°		PLATING	
2. DIMENSIONAL LIMITS APPLY AFTER		SCALE		1:6	
DATE		SHEET 1 OF 1			
B/O INFORMATION OR SPECIFICATIONS		Material		Description	
(3/16 X 5-1/2 X 10)		A36 P & O		LIFTING PLATE	
(Ø.875 X 120 WALL X 21-3/4)		CARBON STEEL CDS		SIDE LOOP	
(Ø.875 X 120 WALL X 5-3/4)		CARBON STEEL CDS		SIDE BAR	
(Ø7/8 X 120 WALL X 17-1/4)		CARBON STEEL CDS		UPPER RING	
ASSY QTY	B/O	Part #	UNIT QTY		
		C2-20-1	2		
		C2-20-2	2		
		C2-20-3	2		
		C2-20-4	2		